



PRODUCT - RUBBER PROCESS OILS

CHARACTERISTICS	SPECIFICATION		
	NAPHTHENIC	PARAFFINIC	AROMATIC
COLOUR,ASTM.(MAX)	3.0	3.0 Max	Dark Green
DENSITY @ 29.5 °C.gm/ml	0.8900	0.8800	0.9900
KINEMATIC VISCOSITY @ 40 °C, cSt.	20 to 22	30 to 32	20 to 30
FLASH POINT COC, °C.(MIN)	160	200 Min	200 Min
POUR POINT, °C.	-6	0	30
ANILINE POINT, °C.	78	98C – 105C	45C – 50C
NEUTRALISATION NUMBER mg KOH/gm of oil. (max.)	0.05	0.05	0.10
V.G.C. (VISCOSITY GRAVITY CONSTANT)	0.8600	0.8200	0.9350
CARBON TYPE ANALYSIS.			
CP	50	60	---
CN	35	30	---
CA	15	10	---
MOLECULAR ANALYSIS :			
AROMATICS WT. %	---	---	75
POLAR COMPOUNDS WT. %	---	---	13
SATURATES WT. %	---	---	12

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